



28th International Conference on Lightning Protection



Lightning protection of a cable-stayed bridge

A. Rousseau, SEFTIM¹, L. Boutillon, VINCI Grands Projets², A. Huynh, FREYSSINET³

Abstract-- On the 27th of January 2005 one of the longest stay cable bridges in the world has been struck by lightning leading to the failure of one stay cable. This event has been thoroughly studied in order first to explain the failure mechanism and then to find appropriate protection solutions. Many tests have been performed either on components or on the whole stay cable including metallurgical inspections, mechanical, high voltage and surge current tests. At the end of the investigation period the scenario of the failure has been established and enhancement of the existing lightning protection system has been defined and implemented..

Index Terms-- bridge, high voltage test, impulse current, lightning protection, stay cable, standards, tests.

I. INTRODUCTION

On the 27th of January one of the longest stay cable bridges in the world has been impacted by a lightning strike which created a fire on one of the upper stay cables leading finally to the collapse of this stay cable. Stay cables are made of parallel monostrands consisting in hot dip galvanized prestressing strands, wax protected and coated by a high density polyethylene (HDPE) extruded layer, which are located inside a high density polyethylene duct. A witness has seen a horizontal strike around 10 o'clock in the vicinity of the bridge. First structural consequence of the lightning strike has been recorded by the monitoring probes at 10:15. Stands failed under the conjugated effects of the heat and of the tension one after the other. At 11:22 the cable fell down on the deck. First measurement and calculation quickly shown that the bridge structure was not impacted and that the

bridge could be re-open to the traffic. Time necessary to remove the hanging stay cable and to make extended analysis lead to a full re-opening on the 1st of February.

Fire location was near a metallic part named the cross tie provisional collar. Two of these collars are equally located on the top stay cables. They are provisional collars which had no use at this period but which could be used in future to upgrade the bridge dynamic behaviour under wind effects.

Normally such a structure like a stay cable is able to withstand by itself high lightning currents. As such it doesn't need any protection. Experience on a lot of bridges of the same type all over the world (more than 1 000 bridge.year) shows that lightning protection is not really needed. A few impacts may be found on the stay cable and and they never lead to failure of a monostrand. For this bridge the sole protection was made of equipotentiality along the deck and an ESE at the top of each pylon (there are 4 pylons) connected to 2 down-conductors and to immersed earthing systems. ESE protection was clearly not able to protect the whole length of the 300 m long stay cables.

Why, in that case, the lightning strike led to a failure of one complete stay cable when it has never been the case before for any other bridges of the same type in various areas in the world, even in more severe lightning area than Greece?

II. INVESTIGATION TESTS

To understand what was the failure mechanism and thus find appropriate solutions, following tests have been carried out :

- Mechanical tests on intact and damaged strands
- Metallurgical inspection of the damaged strands at the strike point
- Preliminary high voltage and lightning current tests on small scale stay cable samples
- High voltage lightning tests on a full scale stay cable sample
- High current lightning tests on a full scale stay cable sample

¹ A. Rousseau
SEFTIM
49 rue de la bienfaisance
94300 Vincennes
France
E-mail:
alain.rousseau@seftim.fr

² L. Boutillon
VINCI
Construction
Grands Projets
5 cours
Ferdinand de
lesseps
92851 Rueil
malmaison cedex
France
E-mail:
lboutillon@vinci-construction.com

³ A. Huynh
FREYSSINET
1 bis rue du Petit
Clamart
78140 Velizy
France
E-mail:
ahuynh@freyssinet.com

A. Mechanical tests.

Six samples taken from the damaged stay cable were sent to Freyssinet test centre in France. Tensile tests with stay cable jaws have been performed on all samples. Elongation at maximum load is greater than 2. Strands which have been exposed to the fire show a slight reduction in ductility and tensile resistance but remains within the tolerances of the specification.

B. Metallurgical analysis.

All samples found with lightning marks have been sent for expertise to a technical centre in France called CETIM (CEntre Technique des Industries Mécaniques).

There were ten samples with one melting mark, and one with two marks. Three samples have been selected and submitted to a detailed inspection. All damages were visually similar. The purpose of the inspection is to quantify the metallurgical modifications induced by the lightning strike. We used the following methodology :

- Analysis of the morphology of the damages by means of a MEB microscope providing pictures and macrographies (see Fig. 1).
- Chemical composition analysis of the metal at the damage by means of a micro-spectrometer
- Metallurgical analysis of the damages by micrographies, in order to any identify micro-structural alterations
- Micro-hardness tests of the steel wire trough the damage to detect micro-structural alterations

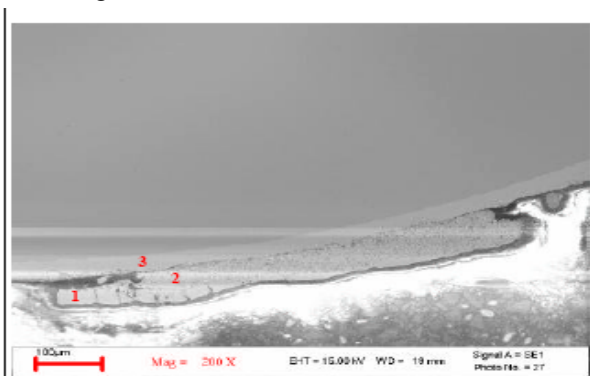


Fig. 1. Detail of the porous area made of zinc located at the observed marks. Grey zone at the top is made of steel (no alteration).

Inspections and tests enabled to conclude that the direct damages induced by the lightning strike were limited to the zinc layer (melting) without affecting the steel of the wires.

In complement, failure areas of the strands were inspected: no brittle failure, only a ductile morphology showing that the wires tensile strengths were exceeded.

C. Preliminary lightning tests.

Tests have been performed on reduced size samples at the ELEMKO lightning laboratory in Greece in order to try understanding the possible effects of lightning. High voltage tests have shown that the breakdown voltage of each of the strand being part of the stay cable was

100 kV. Tests were also performed at 100 kA 10/350 as per IEC 62305-1 and with a longer waveshape 50 kA 10/500. Only the longer waveshape tests on a sample combining strands and HPE duct have been able to generate few flames but no longer than 4 seconds before they self-extinguish. The flame clearly resulted from the combustion of the vaporized plastic produced by hot liquid metal which was sprayed on the outer plastic duct. These preliminary tests gave interesting ideas for future test program.

D. High voltage lightning tests.

High voltage tests have been performed on a 8 m top stay cable in order to determine the most probable attachment location as well as possible protection means. Tests have been performed on a standard stay, on a stay equipped with the provisional cross tie collar and with a stay fitted with a protective stretch wire. Tests have been performed at CEAT in France due to the high voltage and large dimensions required for these tests. CEAT is used to performed tests on aircrafts. The top electrode is a plate 10x5 m² located above the tested samples. Competition tests have been performed in different configurations. When fitted with a stretch grounded wire located 20 cm above the stay cable the attachment point was the stretch wire but when there was no such stretch wire the preferred attachment point was the metallic collar even during tests where the neighbouring stay cable was replaced by a larger metal tube connected to earth. Other tests were performed to establish the sparkover voltage of the complete assembly. Test configuration limitation proved only that the sparkover voltage was greater than 600 kV and in fact calculation shown that it should be around 900 kV.

E. High current lightning tests.

As it was clear from preliminary tests that long duration current tests was the key parameter to reproduce the fire ignition, we decided to perform extended tests at DEHN laboratory in Germany due to their high capability of 700 C. Tests samples were 3 m long for most of the tests and when the mechanism was well know we used 1 m long, such samples being more practical. A copper fuse wire is used to initiate the arc.



Fig. 2. Fuse wire connected to one of the strand inside the duct

First tests have been performed with the copper wire directly in contact with the strands outside of the duct. After a few seconds the fire stops even for charges as big as 680 C !

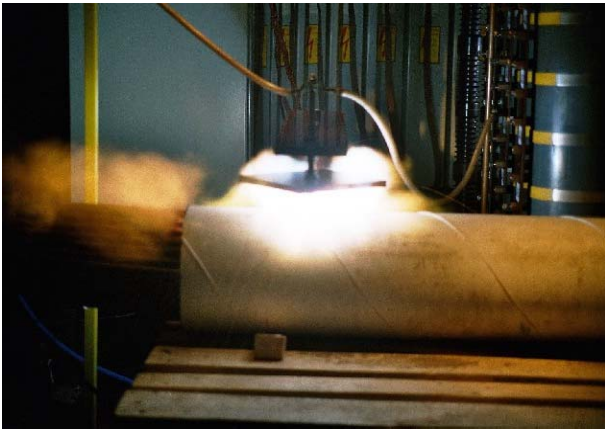


Fig. 3. Tests performed on the free length.

Then we performed tests on a complete assembly reproducing the top stay cable. Tests performed over the free length confirmed the expected high fire resistance. Even tests made of combination between high impulse current (up to 50 kA) as per IEC 62305-11 and long duration (up to 680 C) lead to stop of fire after 5 s. Tests in vicinity of the collar led to results similar to those obtained during the flame tests. It was needed to have both a 500 C current and a 10 mm diameter hole to generate a small fire which did not self-extinguish and that we had to stop manually.

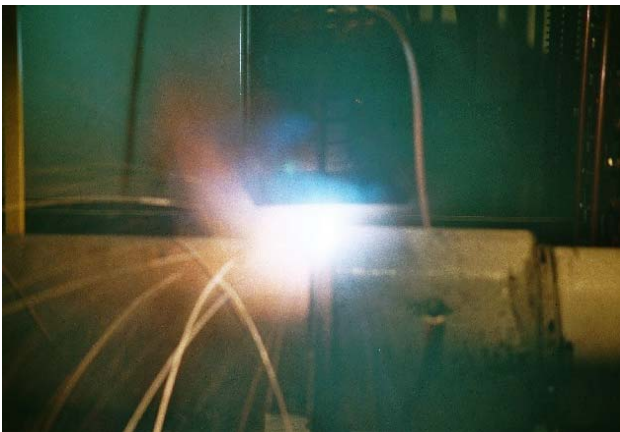


Fig. 4. Tests performed near the collar.

III. POSSIBLE SCENARIO BASED ON INVESTIGATION TESTS

The upper stay cable has been struck very likely by a lightning flash nearby its upper collar, on the upper side, which was an attracting point.

The flash was powerful enough to punch the HDPE outer duct of the stay cable creating a hole larger than 10 mm in diameter. It has then impacted the strands in at least eleven locations, generating a superficial melting of the wires zinc layers. The conditions near the collar and the

electrical charge transferred were such that a small fire was ignited at the edge of the hole in the HDPE duct. Despite the wind and the probable rain, the combustion did not stop. Once the fire of the duct was strong enough to burn by itself, the heat was transmitted to the steel strands.

Consequently the lightning protection enhancement will focus on :

- Use fire retardant material in the vicinity of the collar to modify the local conditions and to prevent the fire from starting
- Reduce the number of potential flashes to the top stay cables by installing stretch wires above them.
- Try avoiding collars to be preferential impact points

In addition, enhance lightning protection of the pylon to be compliant with new IEC 62305-3 standard.

IV. LIGHTNING PROTECTION ENHANCEMENT

The lightning capture area for the whole bridge has been determined in accordance with IEC 62305-2 and is equal to 2.1 km², see Figure 5. As this part of Greece as a keraunic level around 30, the expected number of lightning flashes is around 6,3 per year. The expected number of flashes to the stay cables has been estimated in the same way to be 4 per year. Surges counters installed on the down-conductor suggest that at least 21 lightning strikes hit the pylons from August 2004 to June 2005.

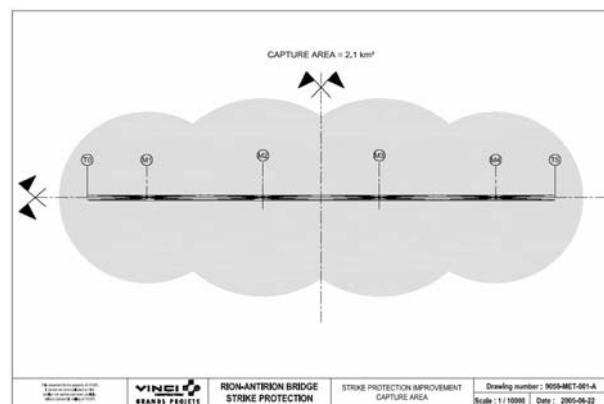


Fig. 5. Calculated capture area.

This is 3 times bigger than what we could be expected from the keraunic data. New surge counters measuring current, charge and having time stamp will be fitted to better determine in future what is the exact number of lightning flashes to the pylons.

Whatever is the real number of impact on this site, it was decided to enhance the lightning protection and especially to avoid too many flashes to strike the provisional cross tie collars. To achieve this it has been decided :

- To install stretch wires above the stay cables to intercept most of the lightning flashes
- To implement lightning protection complying in full with new standard 62305-3 (it was still a draft at this time) on pylons

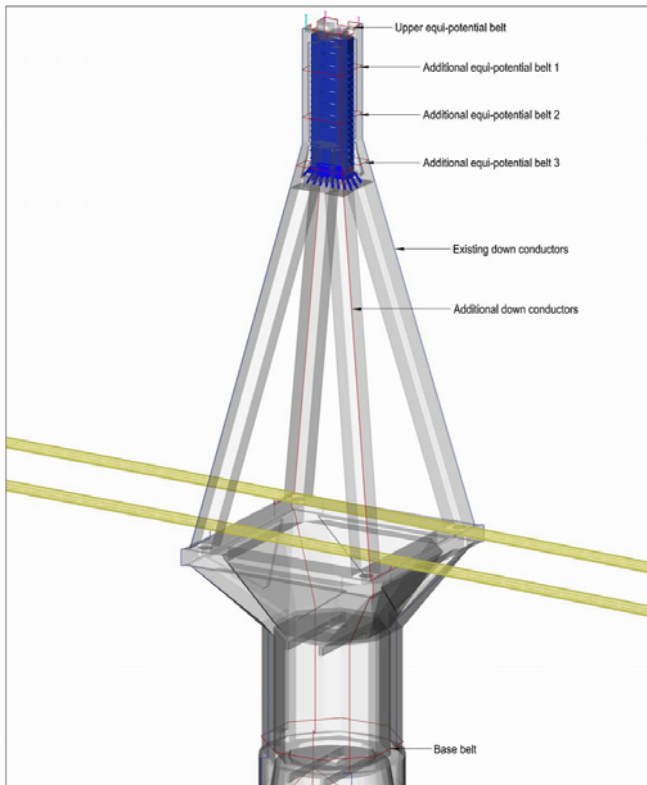


Fig. 6. Enhance pylon protection

A. Pylon protection enhancement

As it was likely that corner and edge of the top part of the pylon be the preferential attachment point, a ring conductor with 4 rods at each corner have been installed. Two additional down-conductors have been also implemented to make a mesh as well as 3 more ring electrodes evenly spaced from top of the pylon to the bottom of the metallic stay cable anchorage box. Another ring conductor has been installed at sea level to share the current between 4 earthing systems. Equipotential bonding of pylon metallic part has also been provided (see Fig. 6).

B. Stay cable protection

Stainless steel high strength strands have been used to build a stretch wire above the top stay cables, connected to the pylon mast upper ring conductors. The stretch wire is running parallel to the upper stay cable and is connected at mid-span to a central piece which is attached by hangers to the deck. The tension in the stretch wire is close to the tension in the stay cable strand so as to have similar deflections in order to ensure a minimum distance between stretch wires and stay cables. Safety distance has been calculated so that even in case of strong wind and lightning occurring at the same time the distance between the stretch wire and the upper stay cable always remain above the spark over voltage. At last redundancy ensures that no stretch wires can fall on the deck even in case of exceptional strike.

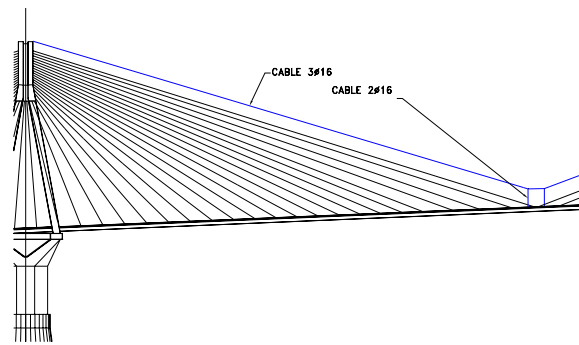


Fig. 7. Stretch wire and stay cables

V. CONCLUSION

Thorough study of the 27th of January 2005 event has been made over almost one year. Long experience of stay cable bridges over the world even in more severe areas than Greece demonstrates what we can naturally feel. Such a big mass of steel cannot be seriously impacted by a lightning strike. Normally no specific protection is provided on the stay cables and only pylons are protected. It appears that no lightning impulse current has been able in laboratory to generate a fire. Situation was surely more critical on the bridge as wind and rain were present. Only a quite large long duration current has been able to create such circumstances in laboratory and only in a very specific configuration. The study performed has been able to propose and validate a likely scenario. In spite of the extremely low probability of such an event it has been decided to enhance the existing bridge lightning protection, consisting in reducing the number of direct strikes on the stay cables by means of stretch wires and in preventing the fire to start by neutralizing the local conditions near the provisional cross tie collar.

VI. REFERENCES

IEC 62305-1, *Protection against lightning part 1 general principles*, January 2006.