

THE BEHAVIOR OF RION – ANTIRION BRIDGE DURING THE EARTHQUAKE OF “ACHAIA-ILIA” ON JUNE 8, 2008

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ABSTRACT

On June 08, 2008 at 15:25 a strong earthquake with moment magnitude $M_w=6.5$, named “Achaia-Ilia” occurred in Greece. The focal depth was estimated to be around 30 km and the epicenter was located at a distance of 36 km SW from the Rion Antirion bridge.

The Rion Antirion bridge, a five-span cable stay bridge (286m+560m+560m+560m+286m), has been designed to withstand earthquakes with p.g.a. of 0.48g and tectonic movements up to 2m between consecutive pylons. In order to satisfy the above requirements the deck superstructure was made continuous for the full length of 2252m and fully suspended from the four pylons. An innovative energy dissipation system connects the deck to the pylons and limits the lateral movement of the deck during an earthquake, while dissipating the seismic energy with huge -never built before- viscous dampers.

The bridge is also equipped with a complete monitoring system capable of collecting high frequency data at critical elements of the structure during a seismic or wind dynamic event.

From the analysis of the monitoring data collected during the event and the thorough inspections performed after, it was confirmed that the behavior of the bridge was well within the serviceability limit states, without permanent damages. The paper also presents evidences of the good performance of the dissipation system during the above mentioned earthquake.

Keywords: Cable Stayed Bridge, Fuse restrainers, Seismic Dissipation, Earthquake characterization, condition evaluation.

INTRODUCTION

A strong earthquake, called “Achaia-Ilia” earthquake took place on June 08, 2008. The epicenter of this earthquake with moment magnitude $M_w = 6.5$ was located at a distance of approximately 36km SW from the bridge and its focal depth was estimated to around 30km. Examination of available seismological data recorded during the main shock and the aftershocks indicated that the earthquake occurred on a dextral strike slip fault¹. The peak ground acceleration recorded on site (Rion shore) was 0.127g.



Fig. 1 Epicenter and bridge site

This was the first major earthquake event experienced by the bridge initiating full scale inspection in order to identify potential damages of the structure.

Given that tectonic movements might take place at this site, a geometrical survey was conducted to monitor permanent movements due to the event.

Additionally, the data collected from the instrumented monitoring system (permanent) were used to characterize the event, to evaluate its severity in terms of bridge response and to evaluate the condition of the bridge along with the visual inspections.

BRIDGE DESCRIPTION AND EARTHQUAKE DESIGN

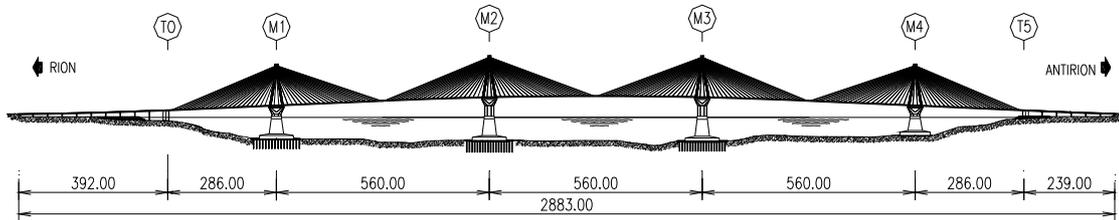


Fig. 2 Bridge elevation

Rion-Antirion Bridge is a five span cable-stay bridge located in the western Greece linking Peloponnese with the continental Greece.

The harsh environmental conditions of the area which determined the design of the bridge are the:

- Large water depth
- Deep soil strata of weak alluviums
- High seismicity & strong winds
- Tectonic movements

The specified² high return period (2000 years) of the design earthquake yields to a response spectrum (fig. 3) with P.G.A. of 0.48g, which is greater than that specified by the National seismic code³ (475 year return period) for the particular seismic risk zone III.

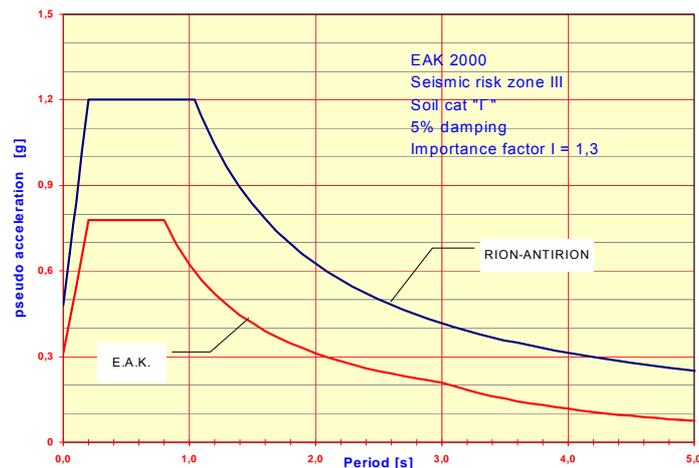


Fig. 3 Design earthquake spectrum

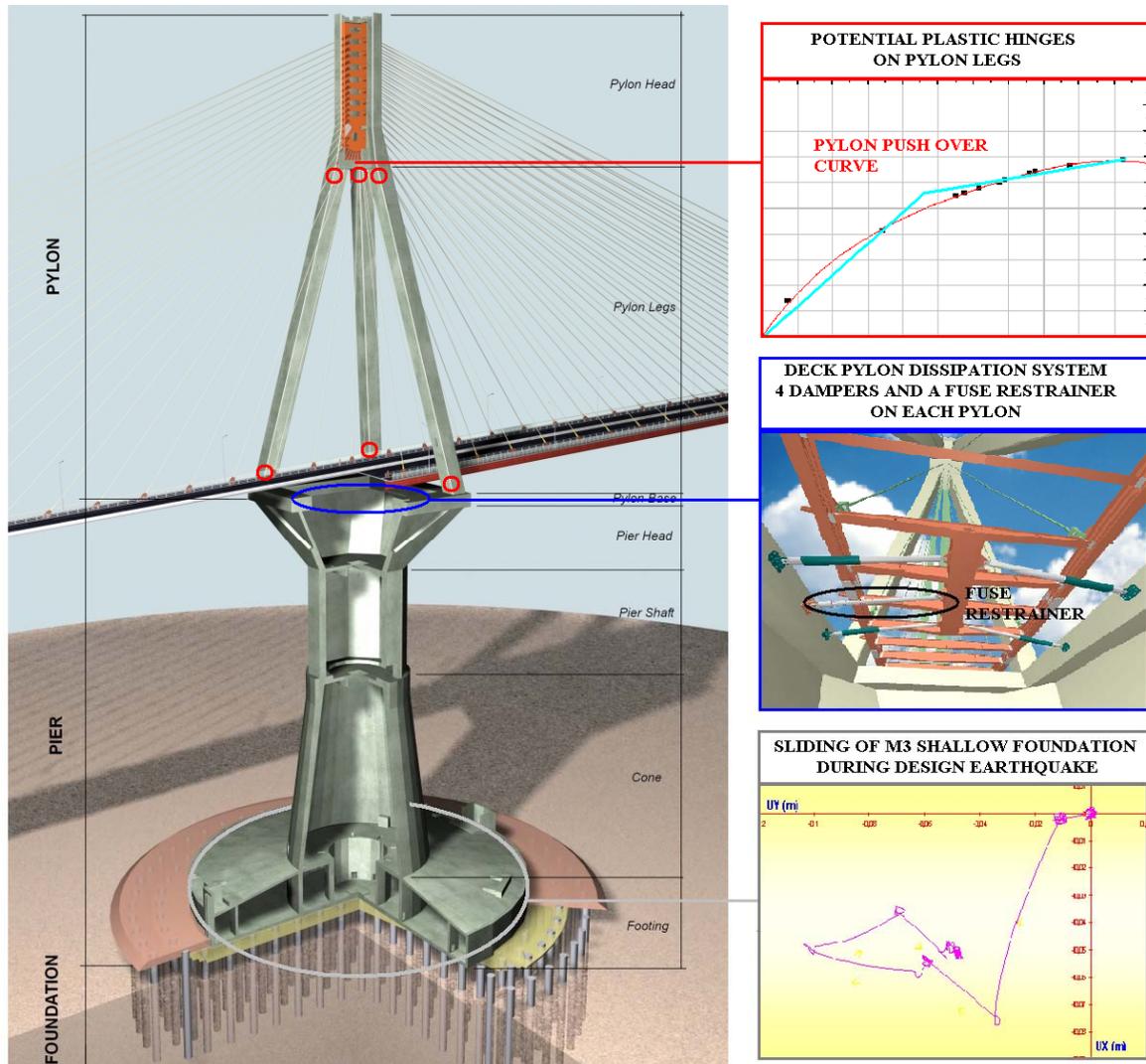


Fig. 4 Control damage mechanisms

Bridge was designed to accommodate the induced seismic energy by a series of preferable mechanisms. All the potential mechanisms are located on the pylon structure (see fig. 4) in order to ensure that the deck/cables will always be in the elastic range. These are the following:

- Sliding at the raft-soil interface. The large diameter (90m) shallow foundation for each pier rests on reinforced soil capable to withstand large seismic forces.
- Dissipation system between deck superstructure and pylon (and abutments) acting only during strong earthquakes. It consists of four hydraulic dampers of individual capacity 3.500kN (four at each pier location and two at the abutments), which are used in order to dissipate the energy induced and controls the deck movement. Additionally, fuse restrainers of 10.500kN and 3.400kN resistance support the deck laterally, respectively at the pier locations and abutments, and are used to prevent

wind induced movements. In case of strong earthquakes the restrainers are fused and the dampers are activated.

- Potential plastic hinges on pylon legs. The “control damage” approach adopted in bridge design considers that plastic hinges (with minor cover spalling damage) could be created on the pylon legs.

Thus seismic energy can be dissipated through controlled damage at these particular locations in which specific construction detailing have been implemented.

The severity of an earthquake, in terms of bridge response, can be evaluated with the monitoring of the performance of these 3 mechanisms. Restrainer yield and plastic hinge formation are first evaluated through post-event visual inspections and instrumented monitoring, while sliding is evaluated thanks to the geometrical monitoring.

VISUAL POST-EARTHQUAKE INSPECTION RESULTS

Various Levels of inspections were performed after the earthquake (level 1, 2, 3 & level 4 including inspections with specialized suppliers) as specified⁴ in the Inspection and Maintenance Manual. Briefly the different inspection levels features are:

- Level 1: No expertise of a specialist is required. Simple visual inspection with the personnel in shift to detect immediately (few minutes after the event) any alteration on the bridge (before Level 2).
- Level 2: Experienced structural inspectors check for damage in particular points of the bridge associated with the “control damage” mechanisms mentioned above.
- Level 3: Experienced structural inspectors are checking additional points of the bridge, after evaluation of Level 2 results.
- Level 4: Detailed inspections including inspections with specialized suppliers.

In the concerned event the findings on each inspection level are summarized in the following table:

Table 1: Inspection results summary

Inspection Level	Duration	Findings	Next action
Level 1	15min immediately after event	No findings reported	Level 2 (since the EQ was strong)
Level 2	Completed 3-4 h after the event	Signs of movement on all the fuses (deck-pylon) suspecting yielding.	Level 3 since the fuses had been released.
Level 3	Completed 2 days after the event	Minor non structural damages	Although the results of level 3 were not such to ask for level 4 inspections the Concessionaire decided to continue with the detailed inspection (level 4) since it was the 1 st time that such a strong EQ had taken place.

Level 4	11/06/2008 to 14/08/2008	1) It was confirmed with the supplier, the yielding of all restrainers (6) 2) Minor non structural damages	
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The visual post-earthquake inspections confirmed the good overall condition of the bridge since no structural damages had been observed although the seismic event was strong. The lateral restrainers, sacrificial elements, were fused as predicted from the design for a strong earthquake in order to prevent structural damages and activate the dissipation system.

MONITORING DATA RESULTS

The Rion-Antirion bridge is equipped with an advanced permanent structural monitoring system. This provides vital data regarding the behavior of the structure under special events.

In the next figures the locations of most important sensors for a seismic event are illustrated.

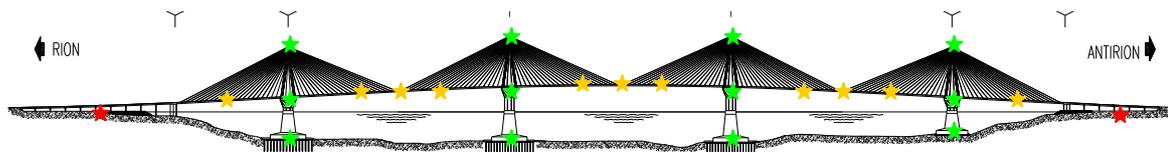


Fig. 5 Accelerometers Location

- Red: 2 Bank accelerometers
- Green: 12 Pylon accelerometers (at pier base, pylon base, pylon top)
- Yellow: 15 Deck Accelerometers

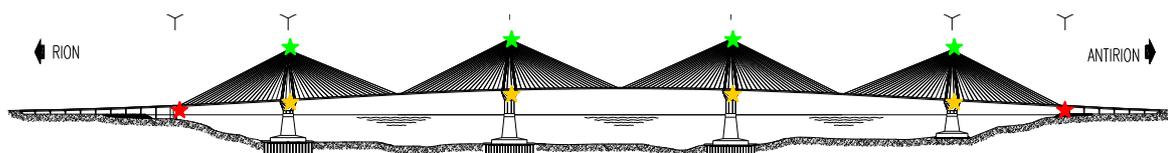


Fig. 6 Load cells and displacement meters

- Red: 2 Displacement meters on Expansion Joints
- Green: 16 Load cells on cable stays
- Yellow: 4 Load cells on lateral restrainers (Fuses)

Additionally to the data recorded by the monitoring system, a complementary analysis of the CCTV video recordings was performed in order to evaluate the transversal deck movement.

Baseline correction and high-pass filtering of the recorded acceleration time histories was performed before the calculation of the velocities/displacements.

The characterization of the event and the estimation of the free field motion, on piers locations, as well as the return period calculation of the event were possible since the detailed soil profile was known.

STRUCTURE RESPONSE

The dynamic records (accelerations) of the event were processed in order to retrieve velocity and displacement information. The processing involves:

- Baseline correction (removal of pre-trigger mean)
- High pass filtering with 0.2 Hz corner frequency (3rd order Butterworth)

The load on cable stays and the EJ opening/closing are raw values.

Hereunder a synoptic presentation of the recorded bridge response is given.

On shore (free-field)

The maximum on shore acceleration was 0.127g recorded on Rion in the transverse direction of the bridge. It is interesting to notice the high values of PSA response spectrum around periods of 1 sec. (See figure 7)

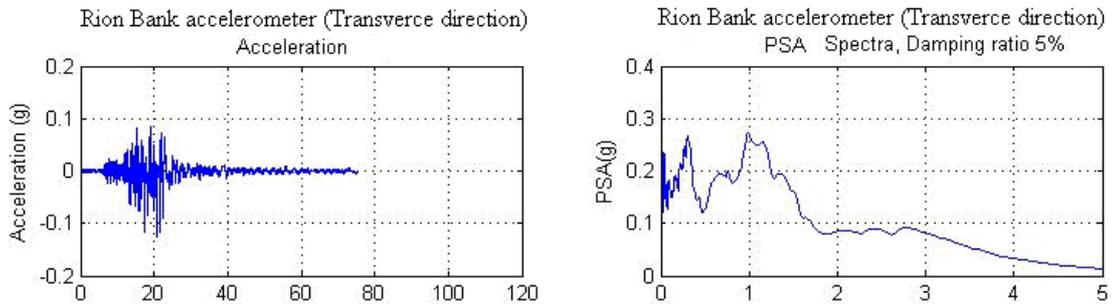


Fig. 7 Rion bank acceleration and PSA response spectrum

Pylon response

The acceleration recorded on the pylons was affected by a high amplitude/frequency pulse that occurred when the lateral restrainers yielded. The signal aliasing prevented retrieving the velocity and displacement for the Pylon Base accelerometers. The maximum recorded acceleration on the pier bases and on the pylon head was slightly affected too. The motion amplification can be visualized in the next graphs of fig. 8, where the displacement on the pier base and on the pylon head is compared for both horizontal directions.

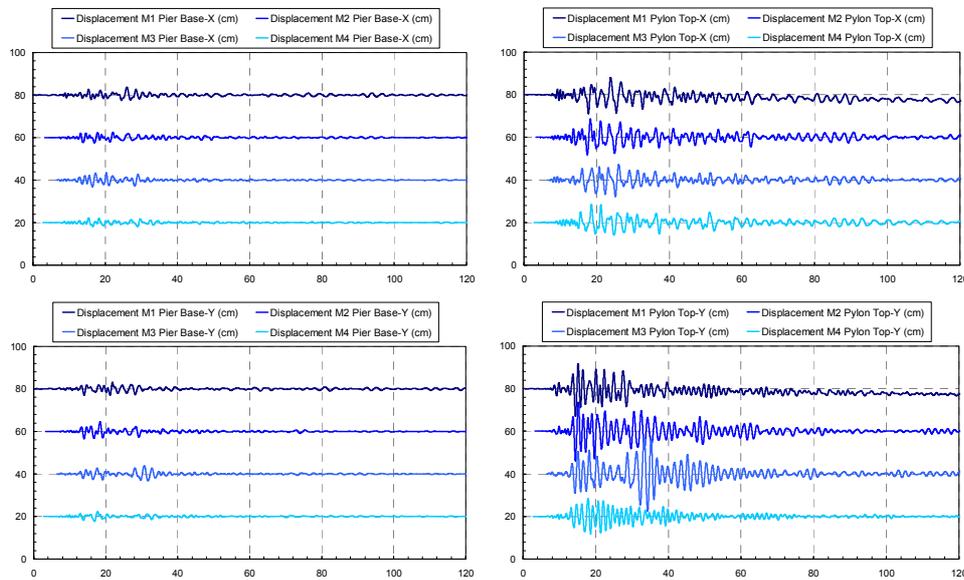


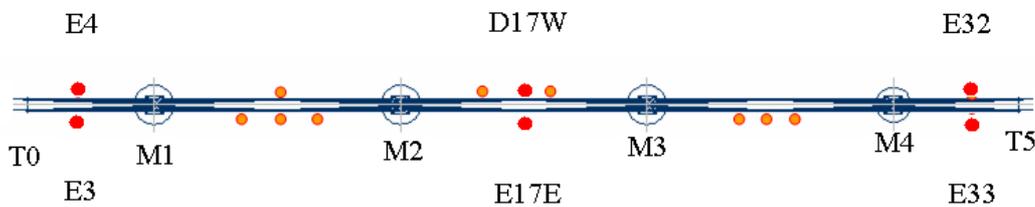
Fig. 8 Displacement on pier base and pylon top

It is interesting to notice that amplification of displacements is greater along the transverse axis (Y) of the bridge (magnification factor 4.9 on M3-Y) than along the longitudinal axis (X) (magnification factor 3.4 on M2-X).

Deck response

The deck experienced the most intense shock during the earthquake. The acceleration exceeds 0.5g while the displacement amplitude reaches 27.7 cm.

An interesting feature of the deck motion is the torsion that can be extracted by comparing the displacement calculated by two opposite deck accelerometers. There are three locations on the deck with opposite accelerometers.



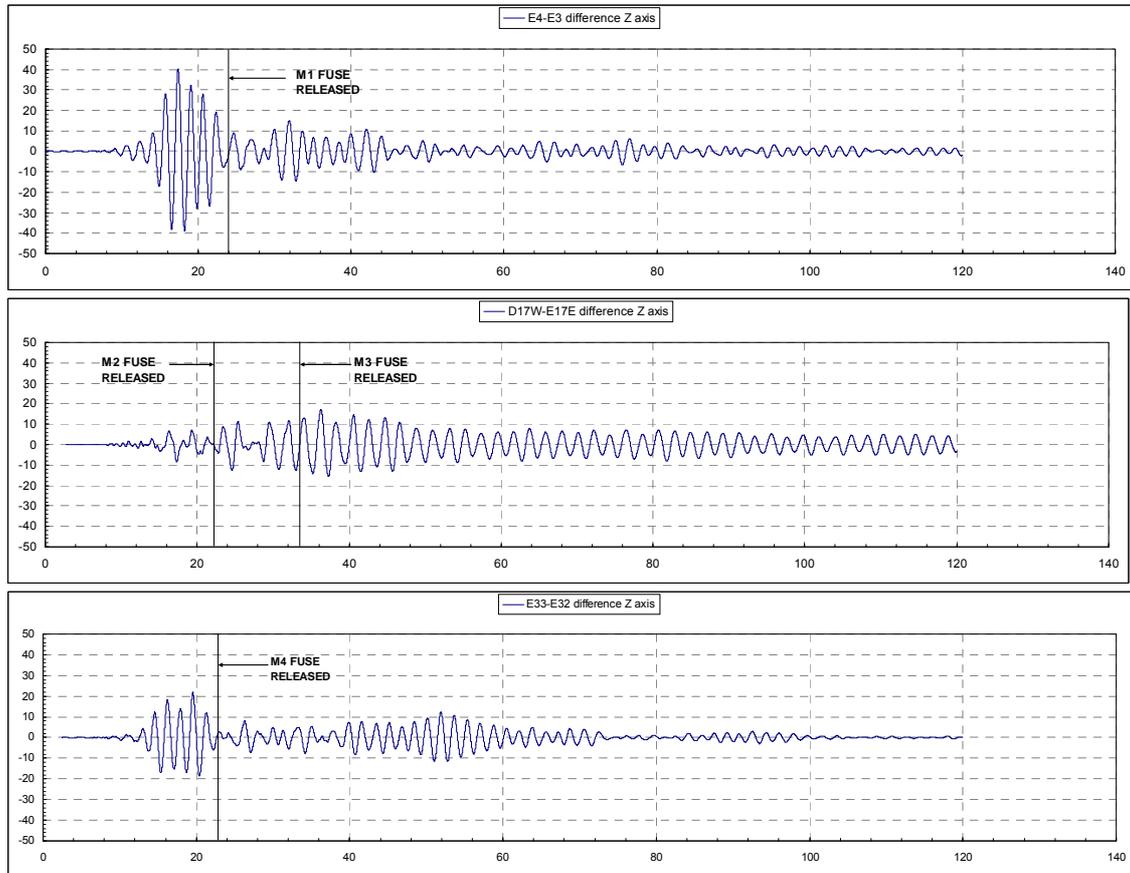
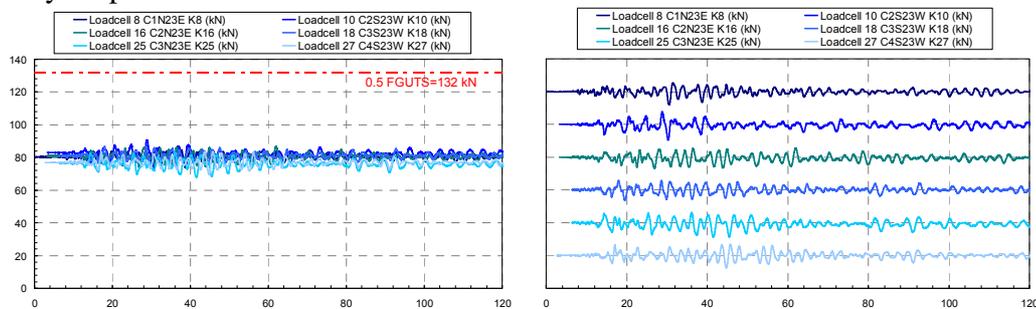


Fig. 9 Torsional movement of deck

Reduction of torsional deck movement is observed especially on the extreme spans (T0-M1) and (M4-T5) when the lateral restrainer yields.

Load on cable stays

The variation of the load on cable stays of the bridge remained well within the service limit state ($0.5F_{GUTS}$) and also never fell below $0.15F_{GUTS}$. In the graphs of fig. 10 the load on cable stays is presented.



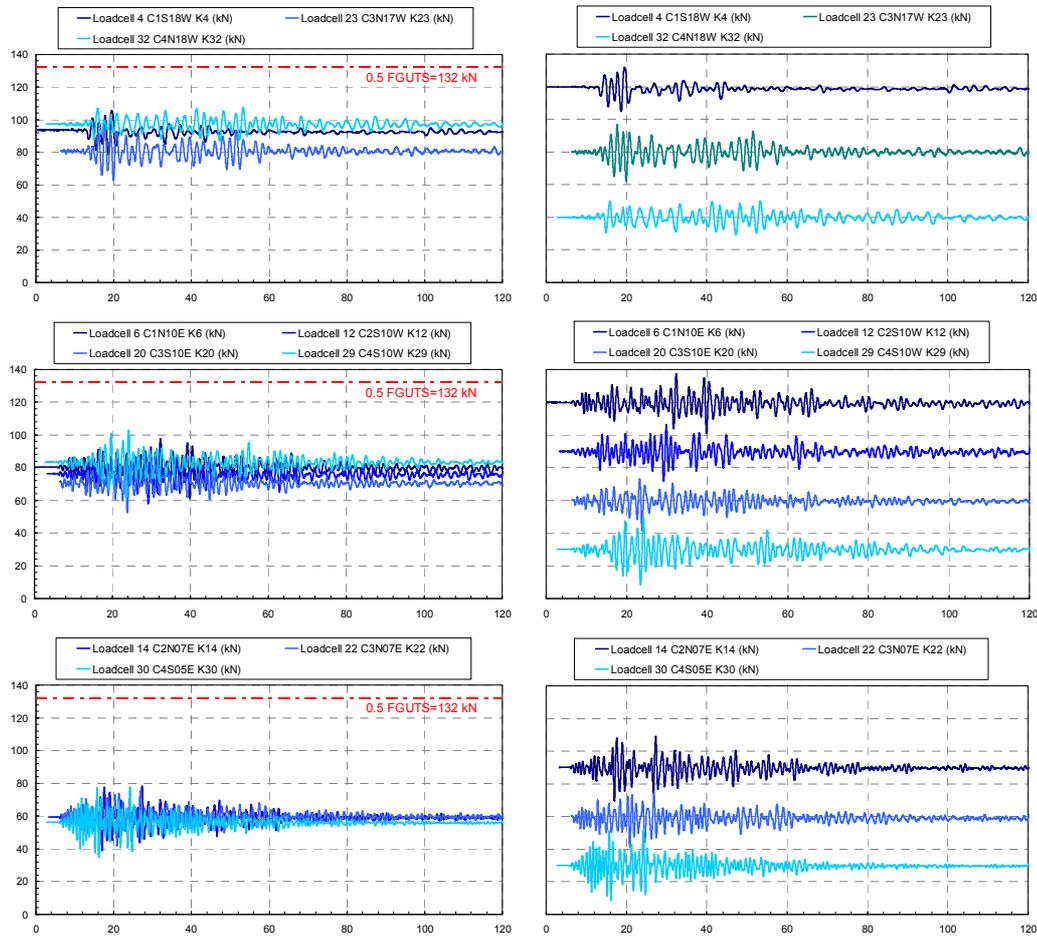


Fig. 10 Load on cable stays grouped regarding their length (shorter to longer)

It can be observed that shorter cables have greater load variation than longer ones. This is due to the fact that longer cables have small inclined angle with the deck and thus are less sensitive to vertical and transversal deck vibration.

Expansion Joint

The expansion joint movement on the extremities of the bridge did not exceed 14 cm in range, which is well below the maximum performance of the expansion joint in SLS (+126cm/-115cm)

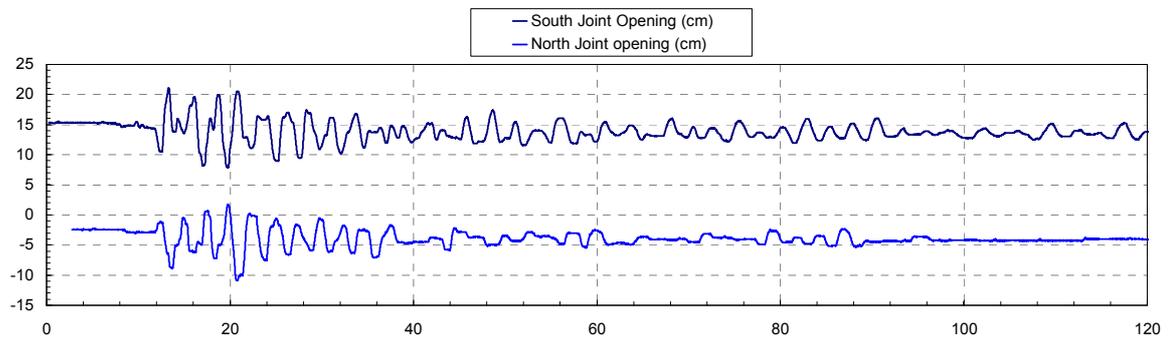


Fig. 11 Expansion Joint movement

CCTV video processing

A video analysis was carried out in order to calculate the lateral relative movement of the deck with regards to the pylons and extract damper stroke and velocity information.

The maximum displacements and velocities of each monitored device are presented in table 2.

Table 2: Maximum displacement and velocity of dampers

Location	Eastwards displacement (mm)	Eastwards velocity (mm/sec)	Westwards displacement (mm)	Westwards velocity (mm/sec)
M1 Fuse	-47.89	-	+48.55	-
M1 NE Damper	-50.11	-179.8	+52.42	152.3
M1 SW Damper	-51.84	-199.5	+47.99	159.0
M2 Fuse	-28.55	-	+123.35	-
M2 NE Damper	-	-	-	-
M2 SW Damper	-30.09	-150.6	+114.28	276.5
M3 Fuse	-48.19	-	+74.79	-
M3 SE Damper	-43.35	-158.9	+70.69	148.4
M3 SW Damper	-37.01	-203.6	+77.62	155.2
M4 Fuse	-51.50	-	+60.57	-
M4 NE Damper	-45.73	-157.5	+56.64	143.6
M4 SW Damper	-54.78	-171.1	+66.79	213.9

The max stroke and velocity of dampers were very small with respect to the ultimate design values (3500 mm and 1600 mm/sec for the stroke and velocity respectively).

ASSESSMENT OF THE SEISMIC EVENT

In order to characterize the earthquake and estimate the intensity of the relevant event an analysis was conducted by Alain Pecker (Geodynamique et structures). The analysis was separated in the following steps:

- Computation of free-field ground motions at the four pylon locations in longitudinal and transverse direction.
- Determination of intensity parameters of the computed free field seismic motions.
- Estimation of the return period of the event.

De-convolution of the on-shore records and computation of free-field ground motion under the piers.

- Initially the “free field” motions recorded at the two banks of the bridge have been specified. For the current analysis only the horizontal components (longitudinal and transversal with respect to the bridge axis) of Rion and Antirion shore are used.
- With the recordings specified above used as input data, a set of one-dimensional wave propagation analyses were performed using the code SHAKE⁵. The purpose of these analyses was to transfer the recorded motion in the area of the two banks of the bridge from the surface of the ground, down to a deep stiff soil layer that can approximately be considered as constituting the engineering bedrock for the entire bridge site. In accordance with the studies performed for design, this soil layer is chosen at a depth of 150m in the area of the two banks and at 100m depth in the positions of the four pylons. One set of soil properties was adopted for each of the two banks, corresponding to best estimate characteristics (used in the design) for the strata composing the examined soil columns. The 1-D wave propagation problem for the considered soil column was solved in the frequency domain. Assuming an equivalent linear model for the soil, an iterative process is used to compute strain compatible soil properties (secant shear modulus and damping ratio) within each layer composing the soil profile. The equivalent strain, from which the strain compatible properties are computed, is taken equal to 0.6 of the maximum shear strain. When convergence is achieved, usually in 8 to 10 iterations, an inverse Fourier transform yields as result, the acceleration at an outcrop of the assumed bedrock.
- In the second step of the procedure, the calculated (outcrop) motions at the level of the deep stiff soil layer were used as input for a set of similar one-dimensional wave propagation analyses considering the soil columns at the positions of the four pylons. In order to account for the uncertainty related to the soil profile beneath each pylon, the analyses were performed considering three sets of values for the mechanical properties of the soil strata (used in the design), namely lower bound, upper bound and best estimate values, thus giving rise to 48 analyses in total (4 pylons times 3 sets of soil properties times 4 input motions). The analyses yielded as results 48 motions at the soil surface, 12 for each pylon, corresponding to each adopted soil profile and each considered free-field motions under the piers.

A schematic representation of the methodology is shown in fig. 12.

The total number of calculated free-field ground motion is:

- x 2 Input motions (Rion Bank ; Antirion Bank)
- x 2 Directions (Longitudinal ; Transverse)
- x 3 Sets of soil properties (Lower bound ; best estimate ; Upper bound)

x 4 Pylon locations (M1 ; M2 ; M3 ; M4)

48 estimates of seismic input ground motion (12 per pylon)

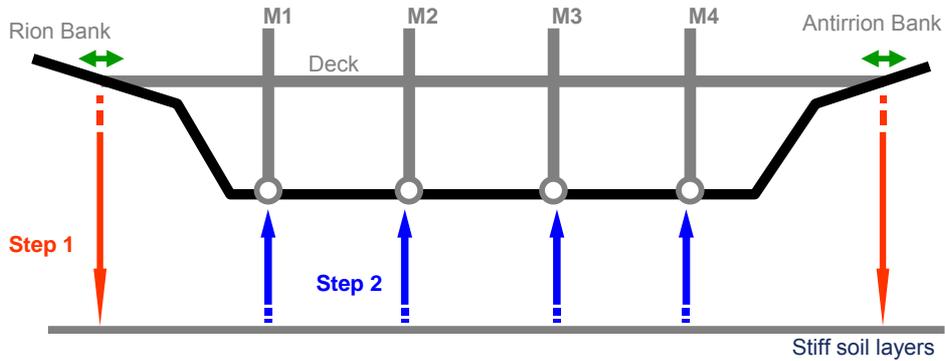


Fig. 12 Computation of free field motion under pylons

Figure 13 illustrates the calculated response spectra under pier M1 for 3 sets of soil properties using as input free-field motion the one recorded at the Rion side. Additionally, the response spectrum of the recorded acceleration on the pier base footing is provided. These spectra should not be “equal” because one is a free-field spectrum (computed) while the other (recorded) include the soil-structure interaction which is significant due to the mass and dimensions of the pier.

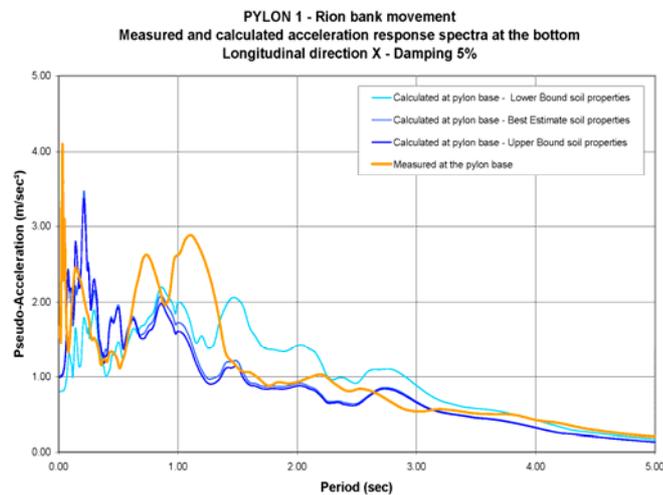


Fig. 13 Calculated and measured response spectra on M1

In the following figures the averaged (\pm SD) recorded (4 motions from on-shore) and calculated (48 motions under the pylons) response spectra have been plotted while various design spectra (2000, 475, 120 years return period) are also provided for comparison.

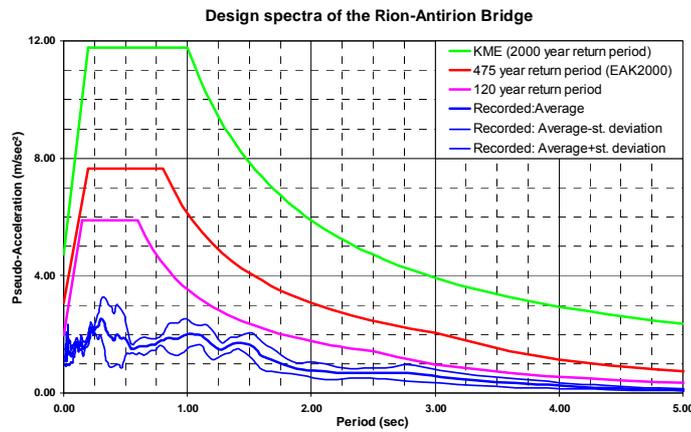


Fig. 14 Averaged \pm SD recorded (on shore) response spectra and various design spectra

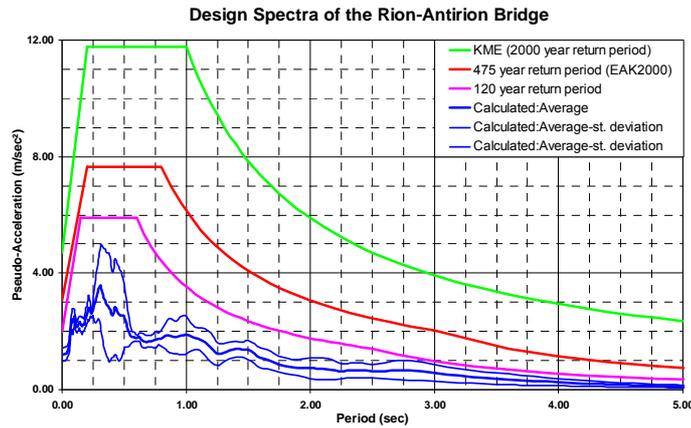


Fig. 15 Averaged \pm SD calculated (under piers) response spectra and various design spectra

Determination of intensity parameters

For each of the 48 calculated and for the 4 recorded (at Rion and Antirion) free-field motions the following intensity parameters were calculated:

- Peak ground acceleration (p.g.a.)
- Arias intensity (I_a)
- Cumulative absolute velocity (CAV)

The averaged and minimum/maximum values are presented in the next table:

Table 3: Calculated intensity parameters (average, extreme values)

Intensity parameters for:	PGA	Arias Intensity	CAV
4 Recorded Rion/Antirion	0.11g (0.093g-0.127g)	0.39 [m/s] (0.38-0.40)	5.31 [m/s] (5.10-5.76)
48 Calculated under piers	0.123g (0.071g-0.189g)	0.55 [m/s] (0.34-0.84)	5.92 [m/s] (4.50-8.39)

Estimation of return period

Using the calculated intensity parameters, an estimate (upper and lower limit) of the return period of the earthquake is performed using recurrence relationships established for PGA, Arias Intensity and CAV⁶.

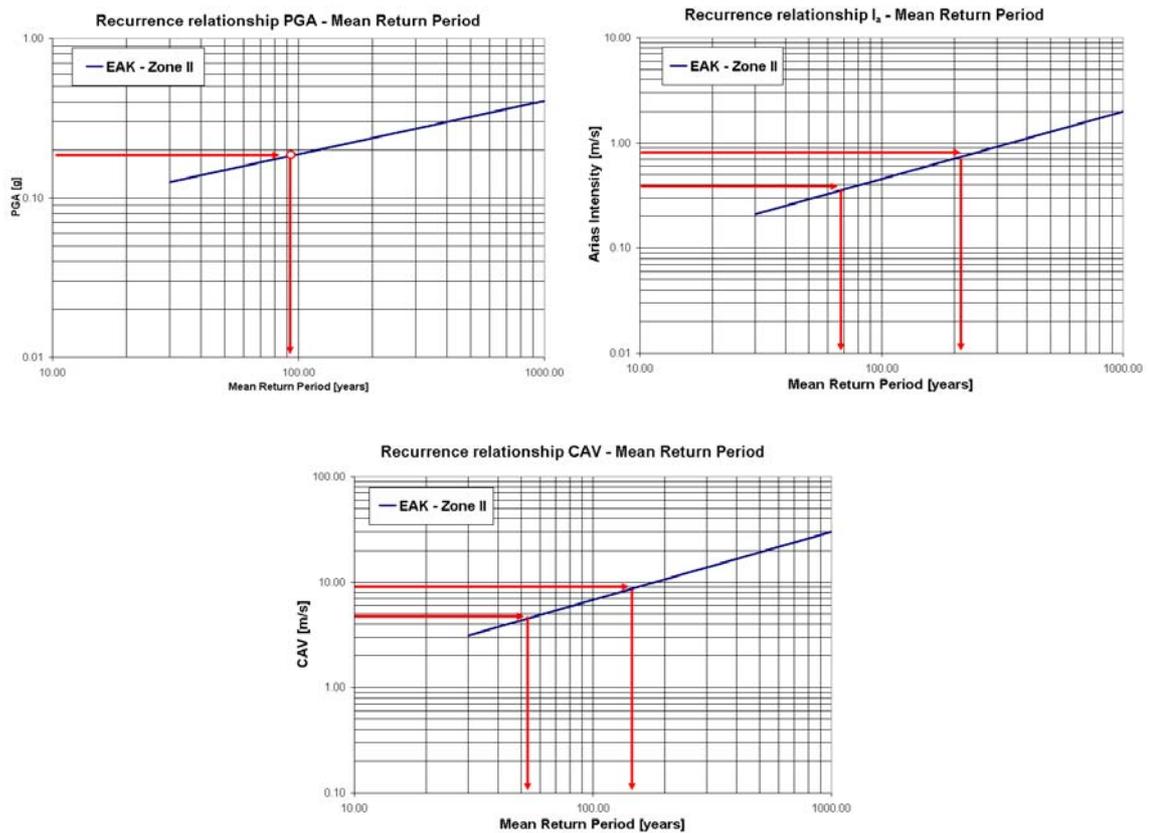


Fig. 16 Estimation of return periods based on upper and lower limit of each intensity parameter

Examination of the figures and consideration of the measured values of the ground motion parameters leads to the conclusion that the return period of the examined earthquake is

between 30-56 years, 80-194 years and 65-98 years for PGA, composite Arias Intensity and CAV respectively with a best estimate around 80 to 135 years. This observation complies with the calculated spectra at the banks and the bases of the bridge pylons that were shown to be in the range of or slightly smaller than the 120 year period design earthquake.

GEOMETRICAL MONITORING

After the earthquake a complete geometrical monitoring was conducted in order to check if tectonic movements or settlements had occurred during the earthquake.

It is important however to mention that just before the earthquake the scheduled geometrical monitoring campaign had been completed for GN1 (planimetric measurements on Rion and Antirion) and GN2 (Leveling on Rion shore, Antirion shore, and traverse Rion-Antirion).

The comparison of GN1 measurements before and after the earthquake does not show significant movements neither preferred orientation: a maximum displacement of 10mm is observed on top of a building which might have suffer a bit during the earthquake, while the displacements on the other points remain below 3mm, i.e. not significant considering the measurement accuracy.

The comparison of GN2 measurements before and after the earthquake does not show significant movements. Relative altitudes on both shores remain very consistent with their pre- earthquake values. The settlement of the Rion shore observed during the first campaign seems to have been reduced (5mm up during earthquake) but these displacements are within the measurement accuracy.

MAIN BRIDGE-PYLONS

The maximum settlement measured at M1 pier due to the earthquake was 21 mm.

In planimetry: M3 and M4 positions at pylon base level remain very close to the one observed in 2006 (displacements < 10mm). Displacements in M1 and M2 pylon bases are slightly larger but remain < 15mm. Displacements since 2006 reach only 16mm at pylon tops. In summary, no important planimetric displacements have been observed since 2006 that can be attributed to the earthquake.

MAIN BRIDGE-DECK BALANCED POSITION

Since the lateral restrainers of the deck yielded the deck position was clearly depending on wind speed/direction.

For the replacement of the lateral restrainers it was imperative to estimate the new balanced position of the deck.

The survey results have shown that no significant displacement occurred on the pylons since 2006 campaign. For this reason it was decided to realign the deck at the position of 2006.

REMEDIAL WORKS

The results from the structural inspections and the geometrical monitoring revealed that some remedial works were necessary in order to recover completely the status of the bridge as it was prior to the earthquake. These were the deck realignment & fuses replacement with new ones.

DECK RE-ALIGNMENT AND FUSE REPLACEMENT

Deck realignment works took place before the fuse replacement at abutments in order to adjust the deck at the target position. For this purpose a 100t jack was used. At the main piers the deck realignment was performed at the same time as the fuse replacement. Four hydraulic jacks were used.

It's worth-mentioning that the fuse replacement works (6 fuses) had duration of 2 weeks as it was forecasted.



Fig. 17 Preparation for extraction of fuse device at pylons



Fig. 18 Deck re-alignment & preparation for fuse replacement at pylons

CONCLUSIONS

After a strong earthquake in June 8, 2008, named “Achaia-Ilia” Earthquake, a complete visual and geometrical monitoring was performed in order to evaluate the condition of the Rion-Antirion bridge. Moreover, the data recorded by the instrumented monitoring system provided valuable information for the behaviour of the bridge, the characterization of the earthquake and its intensity.

The best estimated seismic free-field motions at the foundations of the bridge were computed. The maximum PGA recorded onshore was 0.127g (at Rion bank) while the maximum estimated at pier bases was 0.184g (at M3). The results shown that the corresponding acceleration response spectra remain below the 475 year return period design spectrum of EAK 2000 and in the range of the 120 year return period design spectrum of the bridge. Some calculated motions seem to exceed very locally the 120 year design spectrum but this is expected when comparing uniform hazard spectra with response spectra of real motions. A tentative determination of the return period for the 2008 earthquake would be in the range of 80 to 135 years based on Arias Intensity and CAV.

Concerning the earthquake-induced displacements of the foundations, a geometrical monitoring survey immediately after the earthquake revealed that no horizontal sliding or tilt has been observed due to the earthquake and that vertical settlements were small (maximum 21mm at M1 which represents 10% of the estimated long-term settlement for this pier). The observations and calculations verify the strong variability of site conditions at the four pylon positions and the two banks.

The response of the main bridge, as from inspections and monitoring, was for all elements within the SLS while the lateral restrainers (sacrificial elements) were released in order to prevent damages on the structure. The structural status was completely recovered after fuses replacement.

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